

33 HELMSMAN SEAT REINFORCEMENT PLATE INSTALLATION

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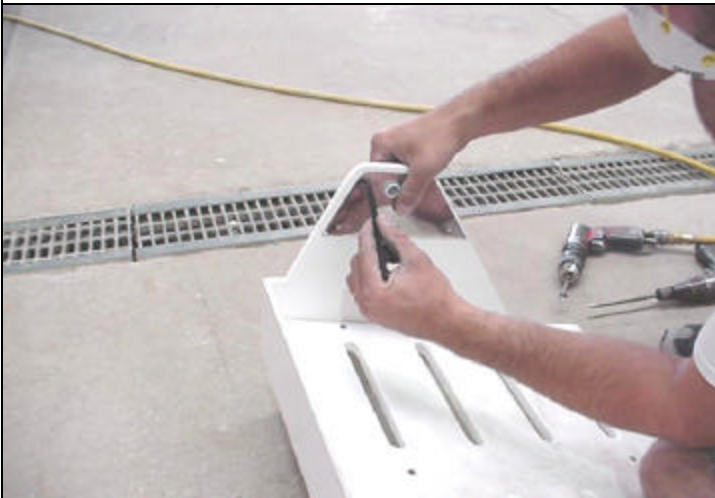
The 33 Helmsman seat reinforcement package will come with the following pieces:

- Two stainless steel reinforcement plates (port & starboard side)
 - Ten #6 x 3/8" stainless steel pan head screws
 - One 3 oz. tube of 3M 4200 adhesive

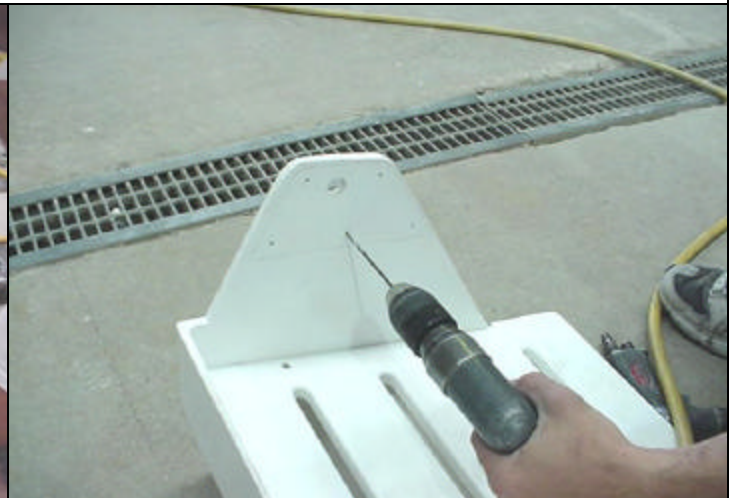
You will need to provide:

- Drill
- 3/32" drill bit
- 1/4" allen wrench
- 80 grit sandpaper
 - Clean rags
- Soapy & clean water

Remove the helmsman seat then follow the procedures listed below to attach the reinforcement plates to the helmsman seat.



Place reinforcement plate into position & mark the perimeter & mounting hole locations onto the seat.



Drill the marked mounting hole locations with a 3/32" drill bit. Use caution not to drill all the way thru seat.



Sand inside the marked perimeter with 80 grit sandpaper.



Clean the sanded area & the back of the reinforcement plate with soapy water then rinse well & dry.

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Apply & spread 3M 4200 adhesive to the back of the reinforcement plate so it is approximately 1/16" thick.



Align plate onto seat.



Secure plate to seat with #6 x 3/8" stainless steel pan head screws.



Clean up excess adhesive with scraper & soapy water.



Reinstall locking pin & tighten well.



Reinstall seat to deck & tighten bolts well.